

MAJOR OPERATING LOCATIONS

Products/Services

- Steel, polypropylene and polyester strapping
- Seals
- Heavy duty industrial unitizing systems
- Heavy duty steel and plastic strapping heads
- Manual and pneumatic strapping tools
- Semi and fully automatic strapping machines
- Product identification equipment
- Stretch wrap machines
- Stretch wrap
- Case sealers
- Cutters
- Dispensers
- Edgeboard
- Dunnage bags
- Scrap choppers

Canada

ALBERTA
7032 - 68 Avenue
Edmonton AB
T6B 3C5
Tel: 780-469-4040
Fax: 780-469-4012

BRITISH COLUMBIA
1365 Derwent Way
Annacis Island
New Westminster, B.C.
V3M 5V9
Tel: 604-521-3700
Fax: 604-521-8181
Tel: 1-800-667-1264

3755-22nd Ave.
Prince George, B.C.
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Fax: 250-562-5278

MANITOBA
136 Bannister Road
Winnipeg, Manitoba
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Tel: 204-633-0162
Fax: 204-694-7104

ONTARIO
2370 Dixie Road
Mississauga, Ontario
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Tel: 1-800-607-8727

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Mississauga, Ontario
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Lachine, Quebec
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U.S.A.

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Tel: 770-386-8837
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Fax: 1-800-446-5253

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Fax: 803-325-1626

TEXAS
623 Fisher Rd.
Longview, TX 75604
Tel: 903-759-2761
Fax: 903-759-2308
Tel: 1-800-222-1800

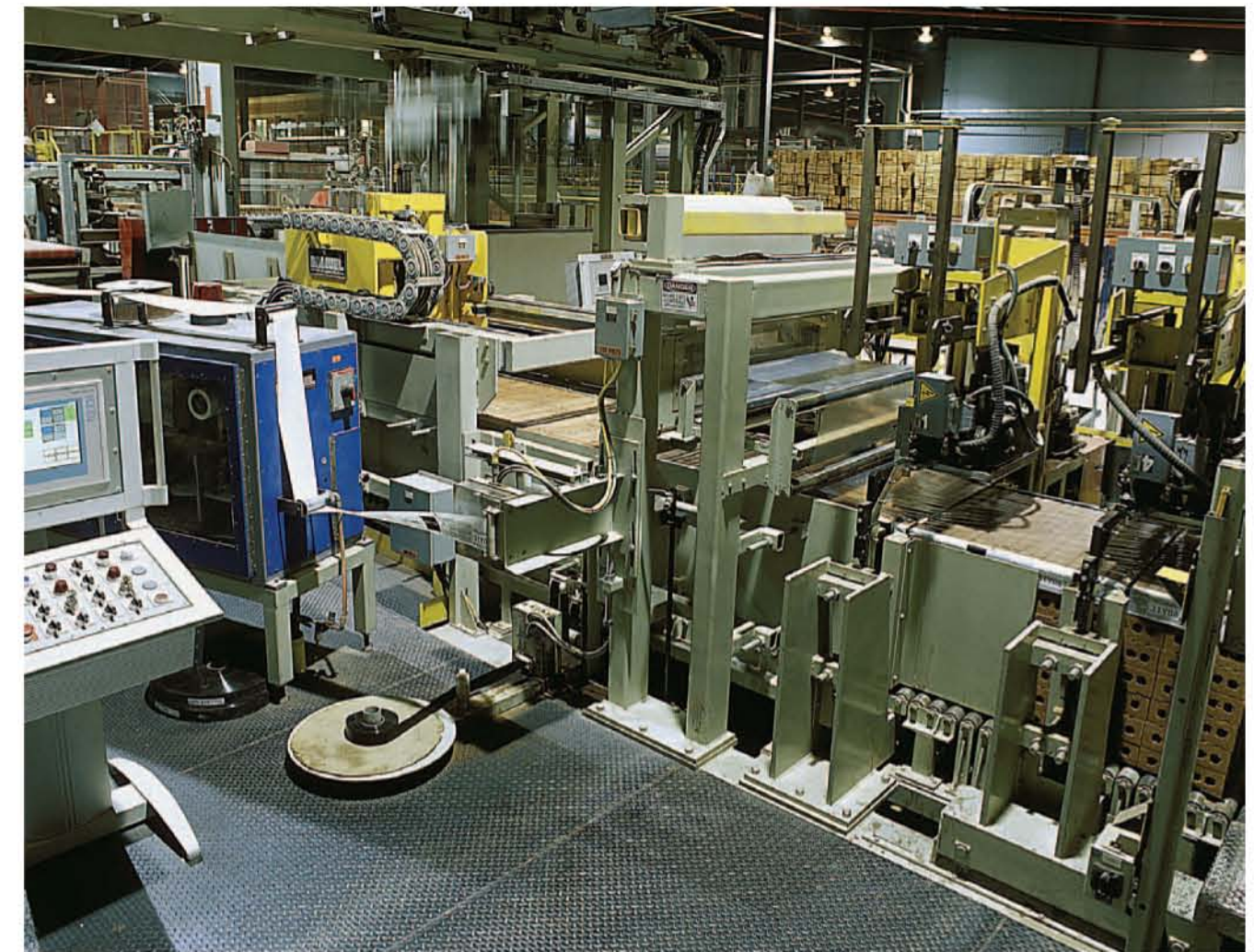
WASHINGTON
2401 Bristol Court SW
Olympia, WA 98502
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Corporate Head Office

**SAMUEL STRAPPING
SYSTEMS**
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Suite 1510
Etobicoke, Ontario
M9C 5L5 Canada
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TOTAL STRAPPING AND UNITIZING SOLUTIONS

for the Brick, Block and Stone Industries

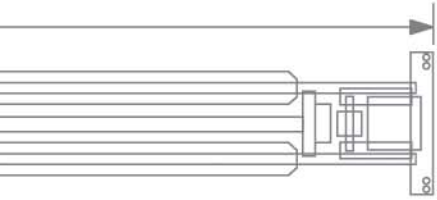


Samuel Strapping Systems

U.S.A.
1-800-323-4424

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1-800-607-8727

www.samuelstrapping.com



An innovation leader keeping customers competitive

- Innovative, Versatile, Competitive, Quality, Cost-Effective Solutions
- Broad Range of Polyester/ Steel Strapping and Accessories
- Complete Range of Manual and Pneumatic Strapping Tools
- Full line of Stretch Wrap Machines and Film
- Automated, Turn-key Strapping/ Packaging Systems
- BRICKLOC
- Responsive 1-800 Customer Service, Sales and Distribution Network
- Comprehensive Spare Parts Inventory Supply
- Continued Product Training and Support
- Ongoing Strapping/Packaging Systems' Process Analysis for Optimum Productivity and System Process Efficiency
- Comprehensive Product Service Maintenance Programme



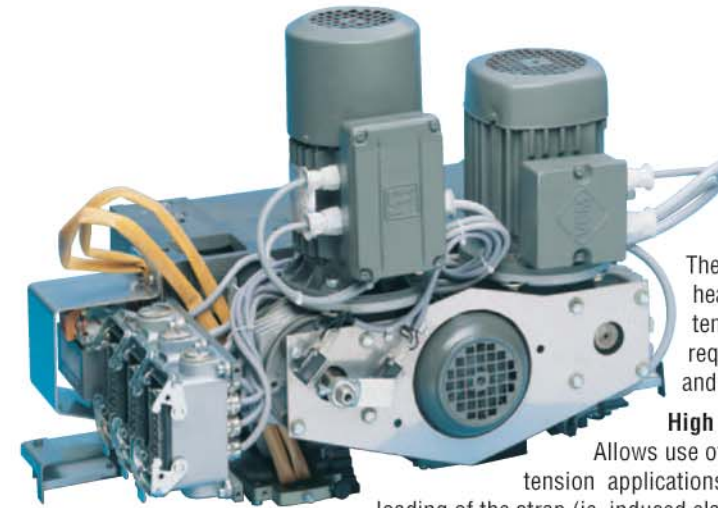
Horizontal and Vertical Strappers with M100 heads and automatic top sheet dispenser.



Polyester strapping in application with concrete blocks.



Samuel SRA 650 Rotary Arm Stretch Wrapper with top sheet dispenser.



VK30 Polyester Strapping Head

The VK30 plastic strapping head is ideal for today's high tension and high seal joint requirements the Brick, Block and Paving Stone industries.

High Tension Capability – Allows use of heavy strap for high tension applications which require stress loading of the strap (ie. induced elasticity for heavy polyester strap), resulting in superior retained tension on the product.

Heavy Duty Heater – Long life heat seal element stands up to heavy tension applications with excellent joint efficiency of the seal (up to 90%).

Electrically Powered – Quiet, clean operation with electrical quick disconnect plug.

High Speed Operation – Strap feed and take-up of up to 14ft./sec., (4.3 meters/sec.) results in fast cycle times allowing more production throughput.

M100 Steel Strapping Head

The M100 Steel Strapping head is a proven solution for Brick Block and Stone customers using steel strapping. This hydraulically powered head is ideal for the harsh, high heat environment of a brick plant and has been proven in hundreds of applications worldwide.

- Features High strap tension up to 1950lbs (9000 N) adjustable
- High seal efficiency up to 80%
- Tensioning system with integrated floating internal mechanism
- Sealless strap joint
- Modular feeding and sealing system
- Long lasting punches and dies
- Hydraulically powered and controlled
- Easy integration into automated equipment
- Easy to change cutting and punching dies
- Most reliable strapping head available worldwide



Samuel's customer benefits at a glance for the Unitized End Product with Polyester Strapping

- Tighter Brick, Block and Paving Stone Cubes
- Higher Retained Strap Tension After Multiple Handling, Shipping and Sitting in the Yard
- 4000 Ft. Strap Coil Makes it Possible for Less Coil Changes, Therefore Less Down-Time
- 56.0 Lbs. Per Coil
- Safer and Easier for Operators and Yard Attendants to Handle Polyester Strap
- 20,000 foot Super Jumbo coils also available
- Recyclable

